



Technical  
**DATA**

## Scapa 625

Splicing and Sheathing Tape - Red or White, Aggressive Acrylic, 3.7 mils

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### DESCRIPTION

Scapa 625 is a polyester film, single coated with an aggressive acrylic adhesive

### APPLICATIONS

- Sheathing applications.
- Splicing of non-silicone surfaces.

### PRODUCT BENEFITS

- Exhibits excellent aging and weathering properties.
- Maintains adhesion at low temperatures.
- Excellent balance of tack, peel and tensile strength.
- Strong PET carrier adds dimensional stability and strength.
- Aggressive, tacky adhesive aides in splicing to various non-silicone surfaces.
- Service temperature: -40°F to +200°F

## TECHNICAL PROPERTIES

Technical Property	Nominal Value	Unit	Test Method
Adhesive Thickness (Acrylic)	2.2 (0.056)	Mils (mm)	-
Colours	Red and White	-	-
Elongation	110	%	-
Initial Adhesion to SS	60 (17)	Oz/Inch (N/25mm)	-
Maximum Continuous Use Temperature	230	°F	-
Minimum Application Temperature	0	°F	-
Peel Adhesion	60 (17)	Oz/Inch (N/25mm)	PSTC 101 Mod./180° Initial to SS
Substrate Thickness (PET)	1.5 (0.038)	Mils (mm)	-
Tensile Strength	37 (165)	lbs. / inch (N/25mm)	-
Total Thickness	3.7 (0.094)	Mils (mm)	-
WVTR	0.16 g./100	sq.inch/24hours	-

## STANDARD PRESENTATIONS

- Formats: Rolls (pinked or straight edge)

## RECOMMENDATIONS

Application to Surface: Unwind adhesive film or tape and apply the adhesive side to the mounting surface. Apply firm pressure. Recommended application temperature to achieve best results is 65°F (18°C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65°F (18°C) or above.

### NOTE:

1. When applying pressure sensitive adhesive films to any surface, be sure that the surface is free from oil or other surface contaminants such as powder, dust, or release agents. Adhesive performance should be carefully checked when used on substrates containing plasticizers.
2. Shelf life is one year from date of shipment when stored in a cool dry place below 76°F (24°C). Rolls should be stored on end.