

## Scapa K138

### Single Sided Paper Splicing Tape

#### DESCRIPTION

Scapa K138 is a high performance single-sided paper tape, based on an impregnated lay-flat white paper carrier, coated with a specialty acrylic pressure sensitive adhesive. Recommended for splicing applications

#### APPLICATIONS

- Butt splicing during PVC flooring manufacturing and converting operations.
- Butt splicing of various materials, when resistance to high temperatures is required.

#### PRODUCT BENEFITS

- Specialty acrylic adhesive provides an excellent temperature resistance under stress (up to +200°C continuously and +250°C short term).
- A special release on the back of the paper allows it to take coating of plastisol and / or printing inks that are used in the PVC flooring industry.
- High adhesive coat weight makes K138 ideally suited for bonding to rough surfaces.
- Self-wound construction (no liner) makes it quick and easy to apply.

#### TECHNICAL PROPERTIES

Technical Property	Nominal Value	Unit	Test Method
Holding power at 230°C (25mm x 25mm; 100g)	>1	H	AFERA 4012 modified
Peel Adhesion	8.0	N/cm	AFERA 5001
Tensile Strength	37	N/cm	AFERA 5004
Total Thickness	240	µm	AFERA 5006

## STANDARD PRESENTATIONS

- Colours: White
- Core: 76 mm Scapa branded cardboard core
- Roll Length: 50m
- Roll Width: 140 mm, 200mm, 300mm and 350mm, other widths available upon request

## RECOMMENDATIONS

The rolls should be stored flat on their cut edges in the original packaging. The product must be protected from

dust, heat, moisture, direct sunlight and solvent fumes. Storage temperature between +10°C and +30°C.

Under

these conditions, the storage life of the tape in the temperature climate will be of 12 months from the date of

converting.

Surfaces should be clean, dry and free of dust, grease, oil or other contaminants