

Scapa UA154

Acrylic Transfer Adhesive - Medium Firm, 1.5 mils

DESCRIPTION

Scapa UA154 is an acrylic transfer adhesive supplied with a 76# polycoated release liner.

APPLICATIONS

- Printing & graphics applications
- Nameplates & faceplates.
- General-purpose bonding.

PRODUCT BENEFITS

- Moderate temperature resistance.
- Offers good peel and cohesive strength.
- High tack and quick-stick.
- Adhesive film laminates well to a variety of substrates.
- Excellent adhesion to glass and paper.

TECHNICAL PROPERTIES

Technical Property	Nominal Value	Unit	Test Method
Adhesive Colour	Clear	-	-
Adhesive Thickness (Acrylic)	1.5 (0.038)	Mils (mm)	-
Holding Power	> 24	Hours	PSTC 107 Mod./178° (4.4 psi (1/2"x 1"x 1000g) @ RT)
Peel Adhesion	54 (19)	Oz/Inch (N/25mm)	PSTC 101 Mod. Initial to S.S. (20 min. @ RT)
Release liner Thickness (76# polycoated)	5.5 (0.140)	Mils (mm)	-

STANDARD PRESENTATIONS

RECOMMENDATIONS

Application to Surface:

Unwind adhesive film or tape and apply the adhesive side to the mounting surface. Apply firm pressure. Recommended application temperature to achieve best results is 65°F (18°C) or above. Proper bonding may not occur unless adhesive and surface material are both at 65°F (18°C) or above.

NOTE:

1. When applying pressure sensitive adhesive films to any surface, be sure that the surface is free from oil or other surface contaminants such as powder, dust, or release agents. Adhesive performance should be carefully checked when used on substrates containing plasticizers.
2. Shelf life is one year from date of shipment when stored in a cool dry place below 76°F (24°C). Rolls should be stored on end.